FIG.1

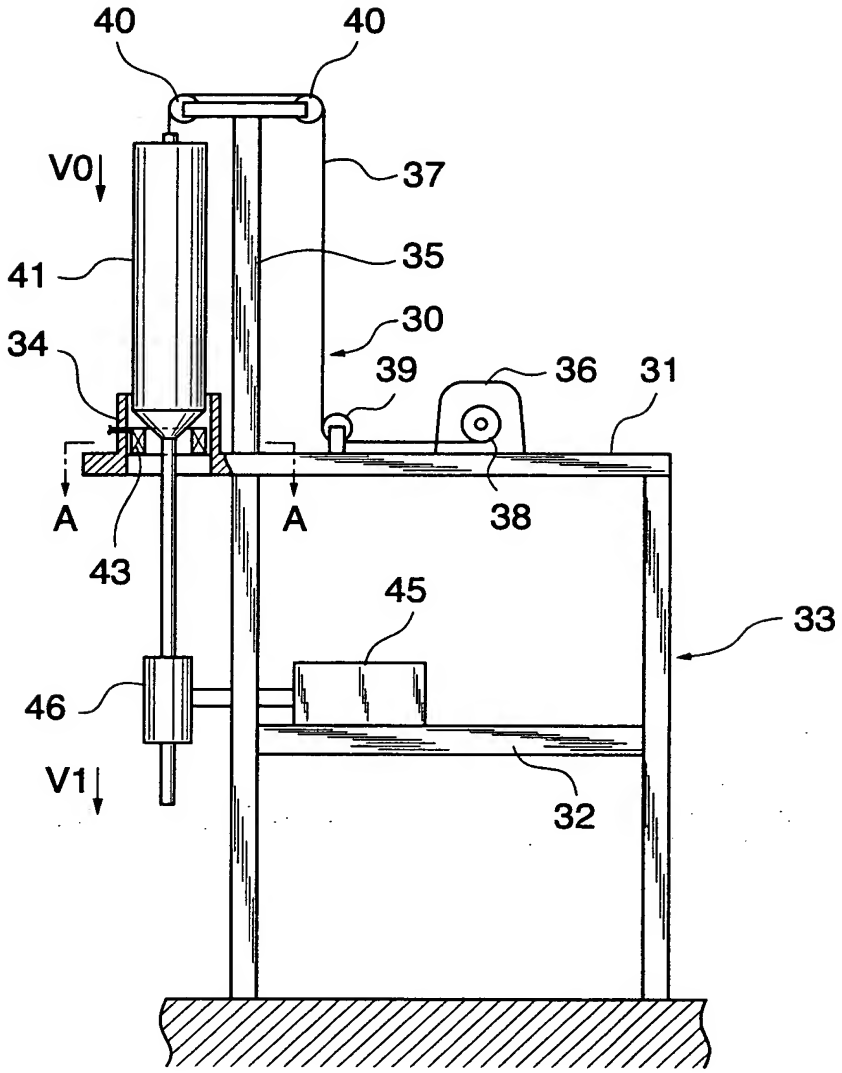

FIG.2

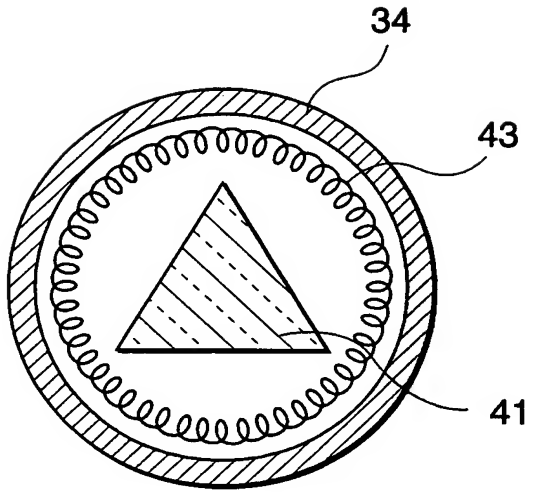

FIG.3

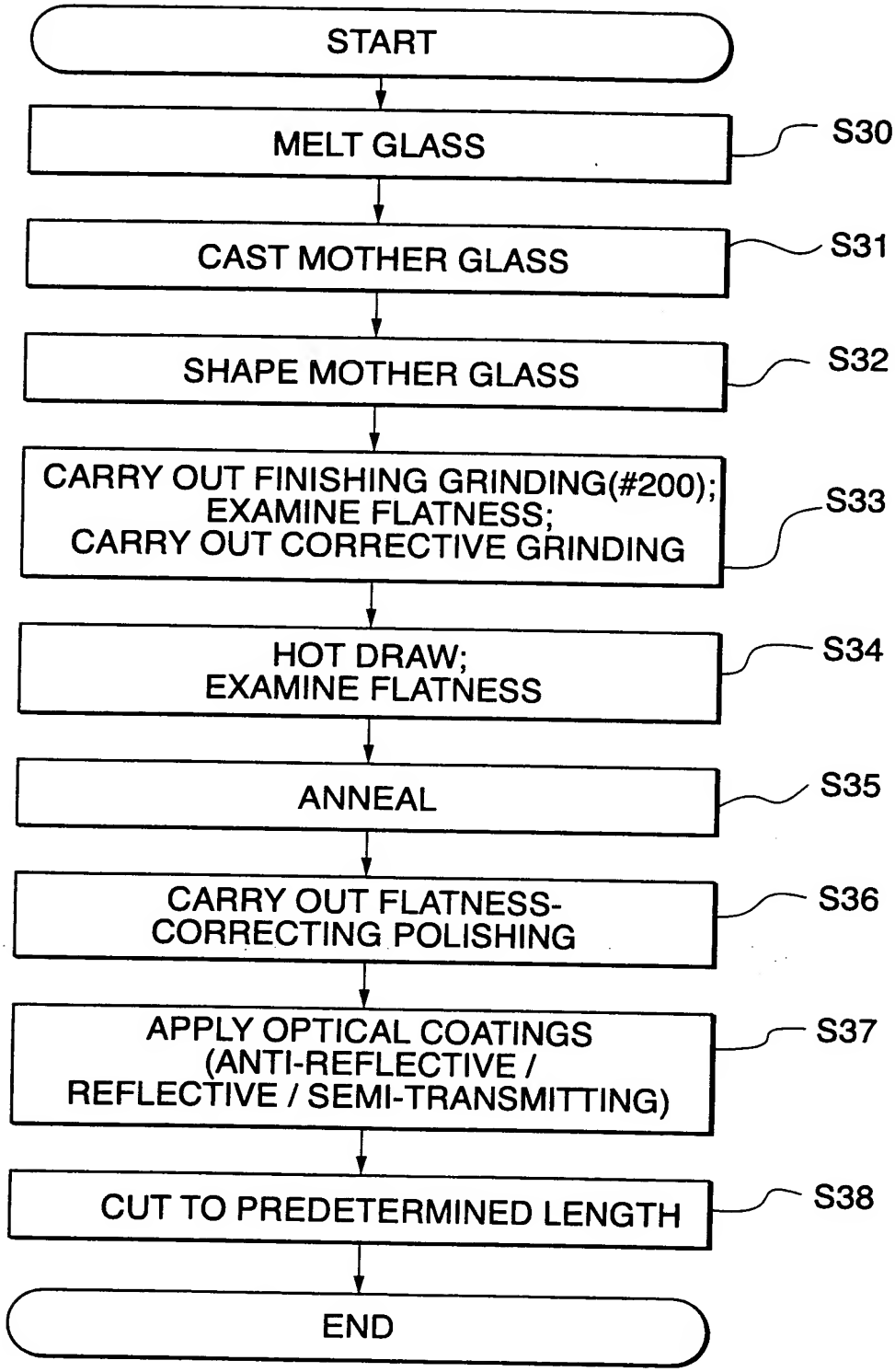
START
MELT GLASS
S30
CAST MOTHER GLASS
S31
SHAPE MOTHER GLASS
S32
CARRY OUT FINISHING GRINDING(#200);
EXAMINE FLATNESS;
CARRY OUT CORRECTIVE GRINDING
S33
HOT DRAW;
EXAMINE FLATNESS
S34
ANNEAL
S35
CARRY OUT FLATNESS-
CORRECTING POLISHING
S36
APPLY OPTICAL COATINGS
(ANTI-REFLECTIVE /
REFLECTIVE / SEMI-TRANSMITTING)
S37
CUT TO PREDETERMINED LENGTH
S38
END

FIG.4A

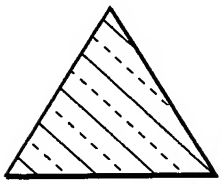

FIG.4B

FIG.4C

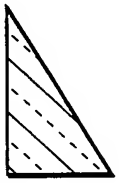

FIG.4D

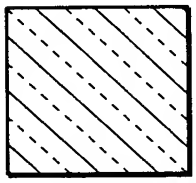

FIG.4E

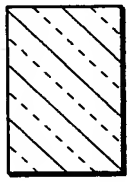

FIG.4F

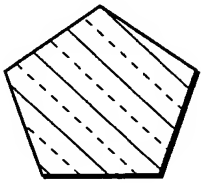

FIG.4G

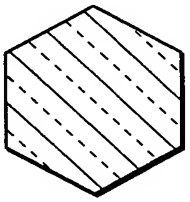

FIG.4H

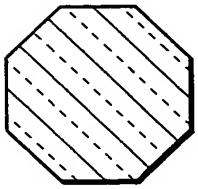

FIG.4I

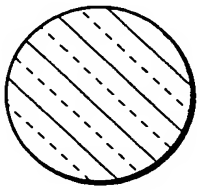

FIG.5A

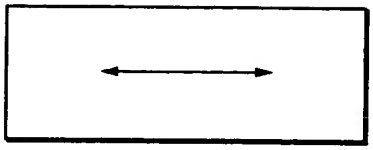

FIG.5B

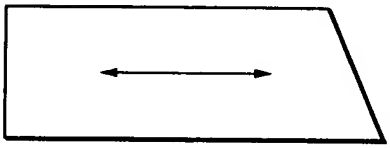

FIG.5C

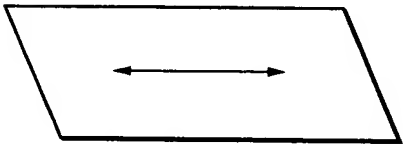

FIG.5D

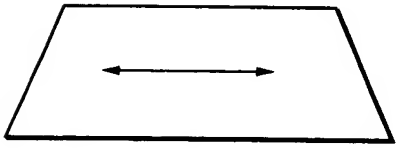
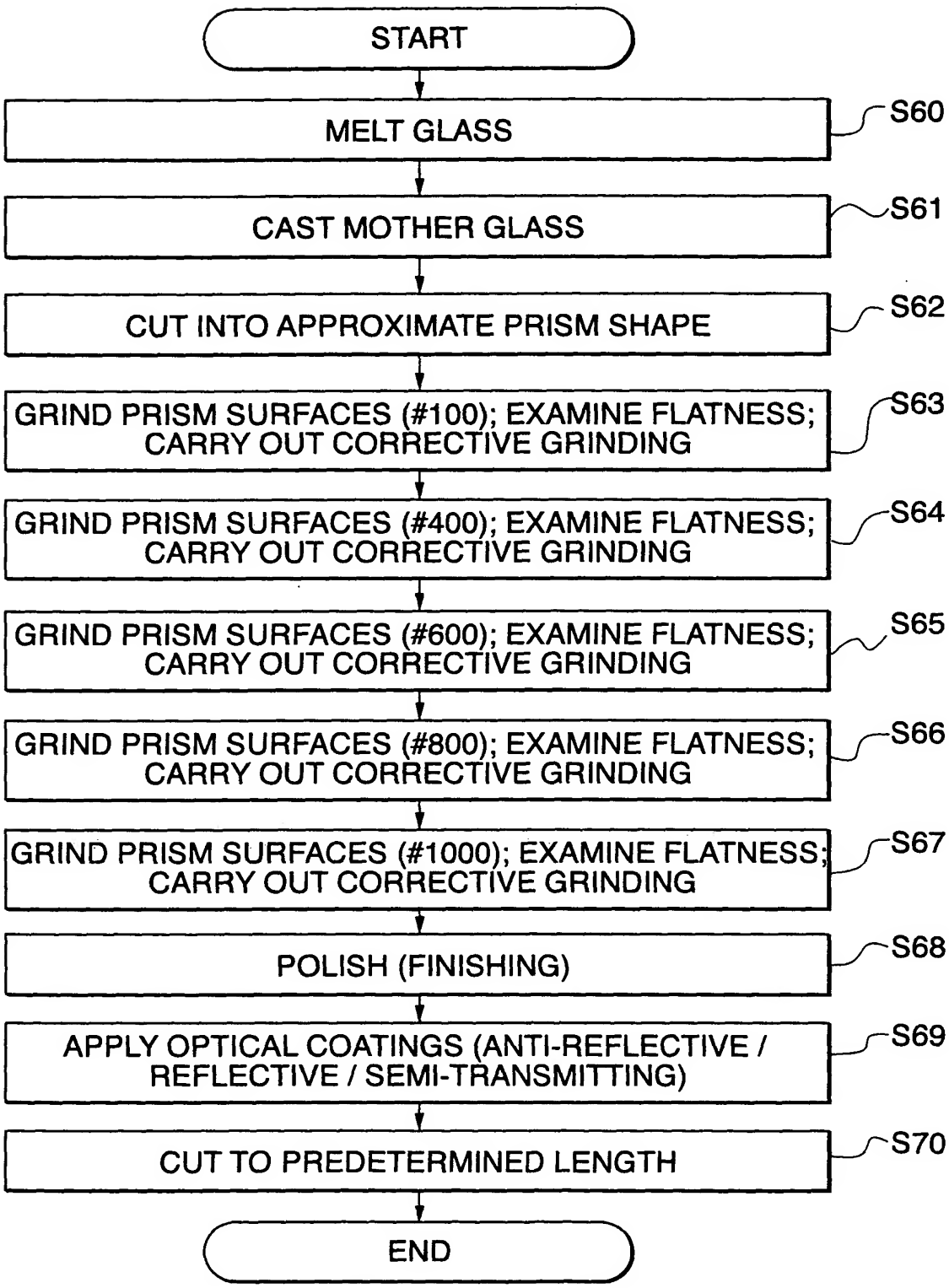
FIG.6
PRIOR ART